


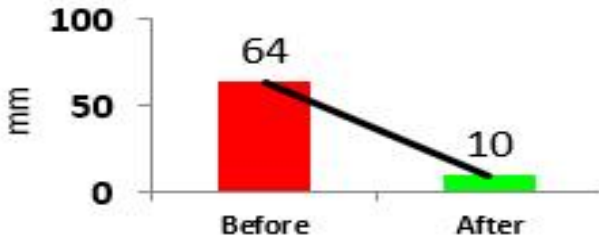


Best kaizen- PM

		TPM CIRCLE NO :-		ACTIVITY	KK	Q/M	PM	JH	SHE	OTPM	D/M	E & T	KAIZEN IDEA SHEET		
		TPM CIRCLE NAME :		LOSS NO./STEP	14										
Plant : P14		DEPT :	Maintenance	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M			
CELL :-	Machine shop	CELL NAME :	Drum gear shifter	M/C STAGE:	Drum gear washing			OPERATION:		Washing					
KAIZEN THEME :		KAIZEN IDEA :													
To improve the quality		Less gap of supporting plate							BENCHMARK:						
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET:						
Improper cleaning process		Removed the fixed supporting plate from machine & made a groove in the side angle rod closer to the job.							KAIZEN START:		14.06.18				
WHY-WHY ANALYSIS:		BEFORE			AFTER			TARGET DATE:		15.06.18					
<p>Why1:- Improper cleaning process</p> <p>Why2:- Job not seating on nozzles</p> <p>Why3 :- No proper supporting</p> <p>Why4 :- More gap between supporting plate & job.</p>								KAIZEN FINISH:		14.06.18					
ROOT CAUSE		RESULTS:			SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT										
More gap of supporting plate		1.Reduced the plate gap from 64 mm to 10 mm			SR. No		CELL/ PRODUCT		TDC		RESP.		STATUS		
REGISTRATION NO.:															
DATE:															
REGISTERED BY:					Mr.Subramani										
MANAGERS SIGN:					Mr. Dinesha M										
AHPL/QMS/FR/09/E, Rev. No.:03, Rev. Date:23.01.2018					HD SCOPE INFORMATION IN OTHER PLANT										
					SR. No		Plant		WHEN		WHOM		STATUS		